



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

MEOW!

D3219-1
Job Sheet 169794



Part No: D3219-1

Job Qty: 50 ea

Part Name: Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 12/22/17

Job Tracking No:

Due Date: 12/22/17

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV B IPP A 04.04.19 New issue KJ/JLM ESR B 06.05.25 Waterjet EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	50 Ea	12/21/17	12/21/17	0.00	0.00	Start Up Waterjet		ac 17/12/22
100	Waterjet	50 pcs	12/22/17	12/22/17	0.01	1.04	Waterjet1		ac 17/12/22
120	QC	50 pcs	12/22/17	12/22/17	0.00	0.00	QC8		PD 17-12-22
150	Packaging	50 pcs	12/22/17	12/22/17	0.00	0.00	Packaging3		CPC
160	QC21-SA	50 Ea	12/22/17	12/22/17	0.00	0.00	QC21	WA003	

Part Op 100 - 1-Cut as per Dwg D3219
Descriptions: 150 *** STOCK IN STEP CELL ***

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6S.125	5	197	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Plate	0.316inches + 0.006 - 0.001	0.322 0.315		
2	Plate	2.293inches ± 0.005	2.298 2.288		
3	Plate	0.375inches ± 0.010	0.385 0.365		
4	Plate	0.125inches ± 0.010	0.135 0.115		
5	Plate	0.125inches ± 0.010	0.135 0.115		

Plex 12/22/17 7:24 AM dart.lacelle.linda

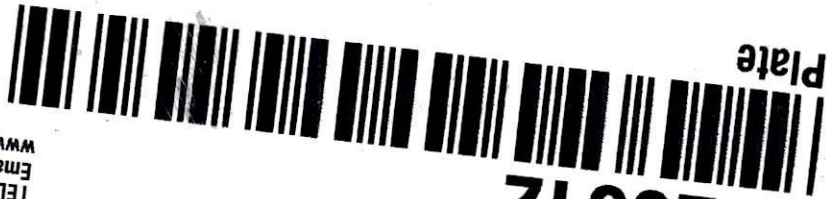
PART NO:
Revision:
Operation:
Change No:

D3219-1

Start up Operation

Mfg Date: 12/22/17
Job No: 169794

Plate



DART
AEROSPACE
S026612

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com